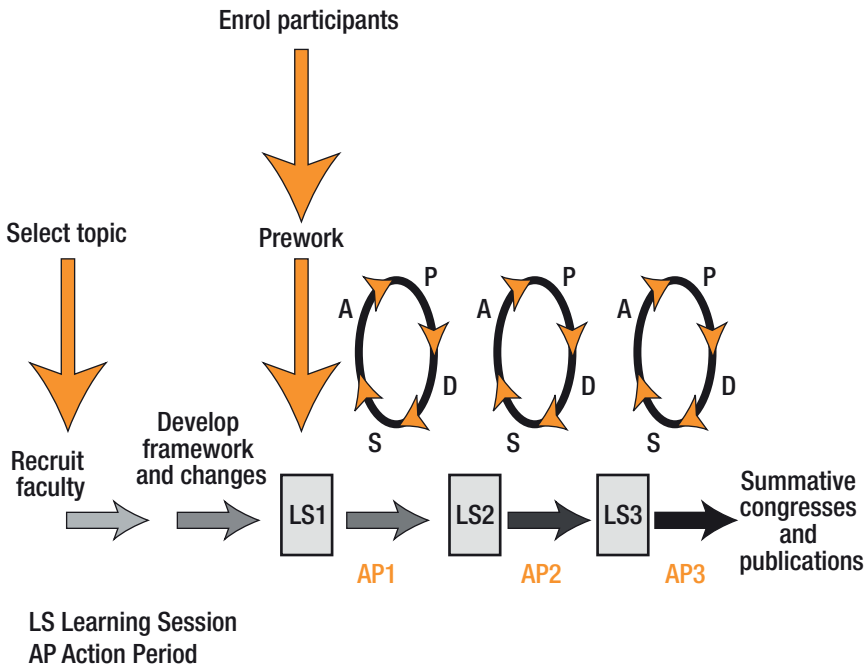


FIG 1. THE BREAKTHROUGH SERIES MODEL



Source: Institute for Healthcare Improvement (2003)